

METHOD FOR CAST MOLDING TORIC CONTACT LENSES

Abstract of the Invention

Methods of cast molding toric contact lenses are provided including the steps of providing a first contact lens mold section; providing a molding apparatus and an

5 insert tool adapted to be fixed to the molding apparatus at
a plurality of different rotational orientations relative
to the molding apparatus; fixing, at one of a plurality of
different rotational orientations relative to the molding
apparatus, the insert tool in a molding apparatus and
producing a second mold section in the molding apparatus
with the insert tool fixed thereto, wherein the second mold
section includes a contour which corresponds to a toric
optical zone of a contact lens; assembling the first and
second mold sections; and cast molding a toric contact lens
product between the mold sections. Sets of mold sections
useful for molding toric contact lenses as provided.

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